

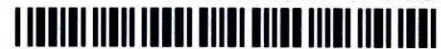


Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4182-1

Job Sheet 175531



Part No: D4182-1

Job Qty: 10 ea

Part Name: Fitting, Quick Disconnect



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/6/18

Job Tracking No:

Due Date: 4/11/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV B

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	10 pcs		4/11/18	0.00	0.00	Purchasing		AT 1844/10
110	Packaging	10 pcs		4/11/18	0.00	0.00	Packaging2		AT 1844/10
120	QC	10 pcs		4/11/18	0.00	0.00	QC6		38
130	Packaging	10 pcs		4/11/18	0.00	0.00	Packaging3-2		51084 DAS 13 APR 17 2018
140	QC21-SA	10 Ea		4/11/18	0.00	0.00	QC21		6 13 APR 06 2018

Part Op 100 - Issue P/O: 39525 Purchase Part Number: P/N 6718K52 Supplier: MCMaster-CARR
Descriptions: 110 - Ensure material release note is attached

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
6718K52	Fitting, Quick Disconnect D4182-1	10 pcs (1 ea)	100-Purchasing	5059526

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	6718K52	10	0	0

Part Specifications

Specifications could not be found.

Plex 4/6/18 10:03 AM dart.lavoie.chantal

Container No. 00000000



Fitting, Quick Disconnect

PART NO: D4182 – 1

Serial No/Batch: S059563

Revision:

Operation: Packaging

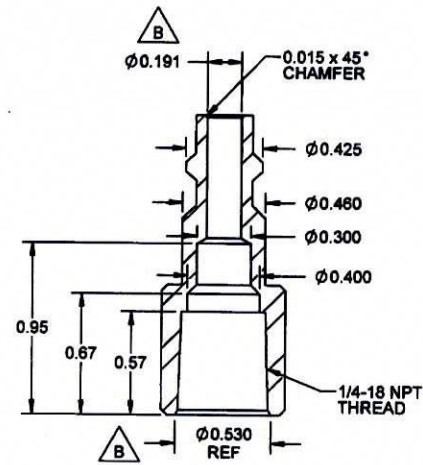
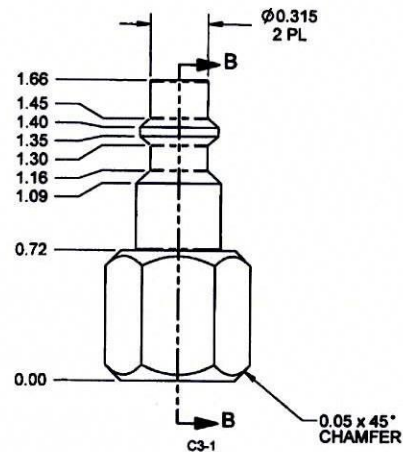
Change No:

Mfg Date: 04/10/18

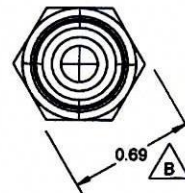
Job No: 175531

7-0-1

SPECIFICATION CONTROL DRAWING



SECTION B-B C8-1



D4182-1 FITTING, QUICK DISCONNECT

RELEASED
2011-06-30

NOTES:

- 1) MATERIAL: STAINLESS STEEL
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: PER QSI 044 6.1
- 7) WEIGHT: 0.07 lbs
- 8) POSSIBLE SUPPLIER: McMASTER CARR P/N 6718K52

B	0.191 WAS 0.201 (ZN D4-1); 0.57 WAS 0.45 (ZN C4-1); 0.69 WAS 0.82 (ZN B5-1)	RF	11.03.07
A	NEW ISSUE	RF	10.09.16
REV.	DESCRIPTION	BY	DATE
DESIGN	RF		
DRAWN	RF		
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	11.03.07		

DART AEROSPACE USA, INC.
PORT HADLOCK, WA

DRAWING NO.
DSC-D4182

TITLE
FITTING

DATE
11.03.07

REV. B
SHEET 1 OF 1
SCALE
NTS

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO039525

Supplier: MCM001-VU
McMaster-Carr Supply Co,
P.O. Box 7690
Chicago, IL 60680-7690 USA
Phone: 330 995 5500
Fax: 330 995 9600

PO No: PO039525

PO Date: 4/6/18

Due Date: 4/11/18

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Phone:

E-MAILED
APR 06 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: 2% 10 Net 30

Freight Terms:

Special Comments:

Items

Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	50715K832	50715K832	37" Flared Tube Fitting, SS	Firmed	4/11/18	20 Ea	0 Ea 20x	20 Ea	\$10.05/Ea	\$201.00
Line Item Note job no. 175470										
2	50715K676		Flared Tube Fitting SS D5530-1 receive ea	Firmed	4/11/18	12 pcs	0 pcs 12x	12 pcs	\$8.27/pcs	\$99.24
Line Item Note job no. 175382										
3	51495K116	1/pk	COUPLING 1/2" NCKL PLTD BRASS PUSH TO CONNECT TUBE FITTING COUPLING receive ea	Firmed	4/11/18	12 Ea	0 Ea 12x	12 Ea	\$7.78/Ea	\$93.36
4	94125K815	5/pk	Compression Spring Ø1.25mm x 11.25mm OD x 44.5mm receive ea	Firmed	4/11/18	20 Ea	0 Ea 20x	20 Ea	\$2.466/Ea	\$49.32
5	92311A599		Set Screw D2712	Firmed	4/11/18	500 pcs	0 pcs 500x	500 pcs	\$0.2432/pcs	\$121.60
Line Item Note job no. 175529										
6	6605K56		Hook And Loop Tie D3551-11	Firmed	4/11/18	20 pcs	0 pcs 20x	20 pcs	\$2.94/pcs	\$58.80
Line Item Note job no. 175530										
7	6718K52		Fitting, Quick Disconnect D4182-1	Firmed	4/11/18	10 pcs	0 pcs 10x	10 pcs	\$5.64/pcs	\$56.40
Line Item Note job no. 175531										
Grand Total:									\$679.72	

Order Notes

call AT 18/04/18

W 02



200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Purchase Order
PO039525
Order Placed By
Chantal Lavoie

McMaster-Carr Number
1795641-01

Page 1 of 1

04/06/2018

Line	Product	Ordered	Shipped
1	50715K832 37 Degree Flared Fitting for Stainless Steel Tubing, Straight Adapter for 3/8" Tube OD, 9/16"-18 UNF Male	20 Each	20
2	50715K831 37 Degree Flared Fitting for Stainless Steel Tubing, Straight Adapter for 1/4" Tube OD, 7/16"-20 UNF Male, Replaced 50715K676	12 Each	12
3	51495K116 Nickel-Plated Brass Push-to-Connect Tube Fitting for Air, Straight Connector, for 1/2" Tube OD	12 Each	12
4	94125K815 DIN 17223 & 2095 Precision Compression Spring, Closed and Flat End, 44.5 mm Overall Length, Packs of 5	4 Packs	4
5	92311A599 18-8 Stainless Steel Cup-Point Set Screw, 5/16"-24 Thread, 5/8" Long, Packs of 50	10 Packs	10
6	6605K56 Hook and Loop Cable Ties, 24" Overall Length, Meets UL 94V2, Packs of 5	4 Packs	4
7	6718K52 303 Stainless Steel Industrial-Shape Air Hose Coupling, Plug, 1/4 Coupling Size, 1/4 NPTF Female End	10 Each	10